

#### **AMENDMENTS TO THE SPECIFICATION:**

Please amend the Substitute Specification by amending the paragraph starting on page 6, line 16 and extending to line 6 of page 7 to read as follows:

Figure 1 shows a section through a substrate S, on whose lower face U polymer studs PS, which are also formed during the injection molding of the substrate, are arranged in order to form a polymer stud grid array. As can be seen, the slightly conical polymer studs PS are each provided at their lower end with cylindrical projections E that extend beyond an end surface of the rest of the stud. The diameters of the cylindrical projections E are of such a size that an annular step or setback ST is in each case formed as the transition to the end surface of the rest of the polymer stud PS. In the illustrated exemplary embodiment, a polymer stud PS has a diameter D of 400 $\mu$ m in its base region, while the height H, as the distance between the lower face U of the substrate S and the step ST, is 400 $\mu$ m. The diameter d of the cylindrical projection E is 160 $\mu$ m, while the height h of the cylindrical projection E is 50 $\mu$ m beyond the end surface of the rest of the stud.